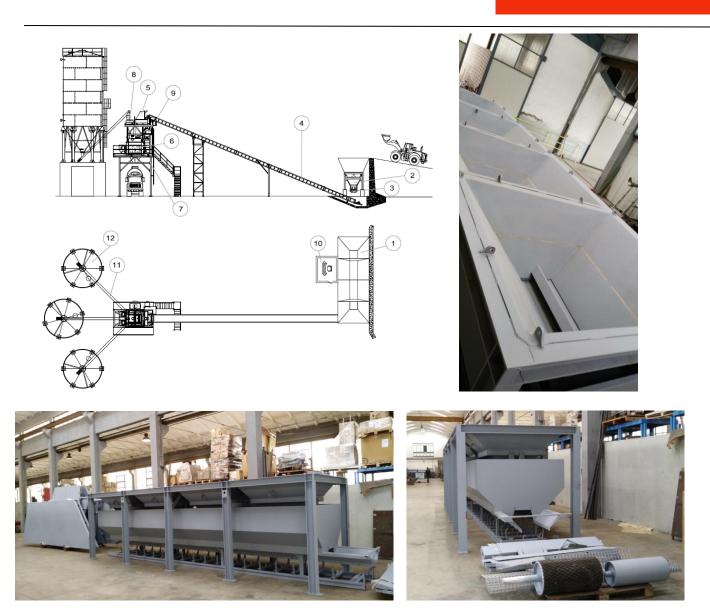
## **MEV CASTORO-4 WET**

Concrete Batching Plant – Made in Italy

## **Max production** 40 m<sup>3</sup>/h



Specifications:				
Pos.	Qty	Description		
1	1	High capacity aggregates hopper made in premium metal sheet made in Italy, with 4 bins, for a total of ~ 70 m <sup>3</sup> with heaps, with 4 double gates operated by pneumatic shock absorbing double acting pistons ( <i>brand Diottalevi, Italy</i> ), with on electric vibrator with adjustable masses, installed in the sand bin, mounted on a separate plate to maximise vibration and reduce metal fatigue in the bin structure ( <i>brand Oli, Italy</i> ); thickness of the metal sheet 8mm. Dimensions 10.000mm lengths and 3.400mm. Complete with metal up walls, thickness 4mm.		
2	1	Batching hopper with volume approx. 10 m <sup>3</sup> , weighing on 4 stainless steel load cells weighting scales up to 10.000 kg, one electrical vibrating plate into the hopper on the sand side. Metal thickness 5mm, with antiwear metal covering.		



3	1	Out-feed conveyor belt with triple rollers (brand Dugomrulli, Italy) in 3
		ply rubber ( <i>brand Gummilabor, Italy</i> ) mm 600x8.000, with 7.5 kW gear
		motor (brand Rossi Spa, Italy). With head drum (brand Mev, Italy) ø
		320mm
	1	Compressor (brand Fini, Italy) with 4 kW engine, 100 I tank, air intake
		500 l/min, complete with pressure switch, lubrication line and air
		dehumidification.

D		Description
Pos.	Qty	Description
4	1	30° inclined Chevron type conveyor belt for mixer loading, mm 800x17.000, 18.5 kW gear motor, rollers brand <i>Dugomrulli, Italy</i> . With reinforced metal structure.
5	1	Aggregate waiting hopper, capacity approx. 2.5 m <sup>3</sup> , with 4 stainless steel loading cells, weighting capacity up to 3.000kg, with sensor to detect the presence of aggregates, discharge through pneumatic opening
6	1	SICOMA twin-shaft mixer, 1.5 m <sup>3</sup> volumetric capacity, <b>1.0 m<sup>3</sup></b> output of vibrated concrete (40 cycles/h, one cycle each 90 sec.), 30 kW gear motor, 2 Hp hydraulic unit power, automatic lubrication system, complete with anti dust air bag. Shaft 140x140mm with bolted arm, internal coating in Ni-Hard. For a production of the plant of maximum 40 m <sup>3</sup> /h
7	1	Mixer supporting structure, with platform, stair and guards, height of discharge: 4,1 m. Single discharge cone thickness 6mm.
8	1	Cement batching hopper 1 m <sup>3</sup> capacity, located above the mixer, weighing system on 4 stainless steel load cells, weighting capacity up to 3.000kg, complete with vibrator and outgo butterfly valve with motor gear.
9	1	Water batching by weight, on 4 stainless steel load cells, weighting capacity up to 1.000kg, tank capacity 300 l, located above the mixer.
	1	Centrifugal water pump 1.000 l/min, with electric system and 2" valve.
	2	Chemical additive batching by weight, with 30 I cylinder and load cell for each additive, included electrical bidirectional pump, electro-pneumatic ball-valve, 24Vac, no-return valve, taps, inlet and outlet connectors for additives
	1	SENSOR HUMIDITY MICROWAVE type complete mounting flange and 6-wire connection. Suitable for the measurement in hoppers and UNIVERSAL for sand or gravel. Detection range 0-20%, 24Vdc power supply, analogue output 0-10Vdc.
	1	ELECTRIC SWITCHBOARD, metallic box, lectern type, with
		instruments shelves, (color synoptic and control board with SYMBOLS),



	commands and signals for MANUAL and AUTOMATIC operation of the specified concrete line. Built according to the current EUROPEAN 2014/35/UE and EMC 2014/30/UE directives and related references. (CE certified).
1	<b>GENYX/TL-100 system:</b> Personal Computer IBM compatible, automation software CD-ROM and user's license, Tele mechanical PLC with protected software for AUTOMATIC, SEMI-AUTOMATIC and MANUAL control of concrete batching plant with MIXER, aggregates stand-by hopper: 4 AGGREGATES by weight, 2 CEMENTS by weight, 1 WATER by volume, 2 ADDITIVES batched by LPM systems or by weight, 2 AGGREGATES MOISTURE (from sensors or manually input), including DELIVERY NOTES printing (UNI norms) and raw materials/production counter. Including PC and laser printer.

	Optional extras:		
Pos.	Qty	Description	
10	1	Insulated operator cabin with lockable door and windows	
11 12	1	Screw conveyor Ø 273 x 10.000 mm from silo to batching hopper.	
	1	Telescopic cement silo 50t (2 silos fit in one truck or in one 40' container), complete with legs, butterfly valve and minimum level display.	
	1	High pressure manual water gun for mixer cleaning	
	1	SICOMA twin-shaft mixer, 2.25 m <sup>3</sup> volumetric capacity, <b>1.5 m<sup>3</sup></b> output of vibrated concrete (40 cycles/h, one cycle each 90 sec.), 45 kW gear motor, 2 Hp hydraulic unit power, automatic lubrication system, complete with anti dust air bag. Shaft 140x140mm with bolted arm, internal coating in Ni-Hard. For a production of the plant of <b>60 m<sup>3</sup>/h</b> instead of 40 m <sup>3</sup> /h	
	1	SICOMA twin-shaft mixer, 3.0 m <sup>3</sup> volumetric capacity, <b>2.0 m<sup>3</sup></b> output of vibrated concrete (40 cycles/h, one cycle each 90 sec.), 50 kW gear motor, 2 Hp hydraulic unit power, automatic lubrication system, complete with anti dust air bag. Shaft 140x140mm with bolted arm, internal coating in Ni-Hard. For a production of the plant of <b>80 m<sup>3</sup>/h</b> instead of 40 m <sup>3</sup> /h	

